ALGEBRAIC MODELING OF KINEMATICS AND SINGULARITIES FOR A PROSTATE BIOPSY PARALLEL ROBOT

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Abstract. The paper presents the mathematical modelling of the direct kinematics and singularities for a parallel robotic system designed for prostate biopsy. The mathematical description is obtained using Study parameters of SE(3) with quaternion representation. Based on the robot architecture and the active joint values, numerical solutions are presented for kinematics, and singularity conditions are obtained in the active joint space.

Key words: parallel robot, prostate biopsy, forward kinematics, singularity, study parameters.

1. INTRODUCTION

Prostate cancer has an increased risk factor among men [1, 2], and the rate of survival is correlated with the tumor staging (the survival rate in early stages is 99.9% and drops to 28% in later detection stages). As manual biopsies are carried in a blind way (based on current protocols), they often lead to false negative results. Thus, to enable cancer detection in early stages, accurate, targeted biopsies are required which leads to the introduction of robotics in such procedures [3]. For prostate biopsy, there are two ways of accessing the tissue, namely transperineal prostate biopsy (the needle is inserted into the prostate tissue through the patients perineum), and transrectal prostate biopsy (the needle is inserted through wall of the rectum into the prostate). A recent review published in Nature points out some advantages of the transperienal approach: it greatly reduces the risk of septicemia, it allows the sampling of the entire prostate (the apex is not reachable transrectaly) [4]. Moreover, medical imaging techniques are used (computerisez tomography, magnetic resonance imaging and transrectal ultrasonography) for targeted biopsies, to serve as procedure planning and real time intervention monitoring, with a variety of robotic structures used for biopsy and brachytherapy are synthetized into a document [5]. Novel robotic structures are also found in the literature, such as BIO-PROS 1 parallel robot for transperineal prostate biopsy [6, 7]. A general mathematical method for solving kinematics and singularities is a vector method, with the problem of naturally occurring trigonometric functions in the equations, which may be substituted using the half tangent angle [8, 9, 10]. In some cases the kinematics may be determined even with experimental methods [11], based on advanced sensors used to capture and measure information that presents interest for monitoring and evaluating different kinematic or kinetic parameters of humans or robotic structures [12]. Study parameters of SE(3) is an algebraic method that proved to be an efficient in solving kinematic problems and describe singularities for closed loop mechanisms. The method was used to describe mechanisms, such as, the Stewart-Gough platform [8] and the 3-RPS manipulator [13], and it suggested more singularities than the vector method in the analysis of a brachytherapy robot [14, 15]. The goal of the paper is to determine a parametric mathematical description of the mechanism in polynomial form using Study parameters. This in turn leads to parametric characterization of the singular loci. By substituting the design parameters (e.g. lengths of the robot links) with numerical values the singularities are obtain for the proposed robotic structure, which will be implemented as a safety control function directly in the robot control. The paper is structured as follows: relevant mathematical

concepts are defined and explained in Section 2; Section 3 presents the BIO-PROS 1 robotic structure and the results of forward kinematic modelling, singularity analysis, and workspace generation; Section 4 treats conclusions and future research.

2. STUDY PARAMETERIZATION OF EUCLIDEAN DISPLACEMENT

To begin the mathematical description of the Study parameterization, the Euclidean displacement of a mobile frame $X'(x',y',z')^T$, relative to a fixed frame $X(x,y,z)^T$ the matrix relation is used $X' = R \cdot X + t$ [8], where *R* is a 3 × 3 proper orthogonal matrix and $\mathbf{t} = [\mathbf{t}_x, \mathbf{t}_y, \mathbf{t}_z]^T$ is a translation vector. A more convenient way to write the total Euclidean displacement is by using a 4 × 4 homogeneous transformation matrix (Eq. 1), where *X* and *X* have the form $[1, x', y', z']^T$ and $[1, x', y', z']^T$ and the Euclidean displacement ($X' = R \cdot X + t$) is satisfied through $X' = M \cdot X$.

$$M = \begin{bmatrix} 1 & 0 \\ t & R \end{bmatrix} \tag{1}$$

By using the quaternion notation (with a quaternion $X = x_0 + x_1 i + x_2 j + x_3 k$) the proper orthogonal matrix *R* can be written as follows (x_i being also called the Euler parameters) [8, 9]:

$$R = \begin{bmatrix} x_0^2 + x_1^2 - x_2^2 - x_3^2 & -2(x_0x_3 - x_1x_2) & 2(x_3x_1 + x_0x_3) \\ 2(x_1x_2 + x_0x_3) & x_0^2 + x_2^2 - x_1^2 - x_3^2 & -2(x_0x_1 - x_3x_2) \\ -2(x_0x_2 - x_3x_1) & 2(x_2x_3 + x_0x_1) & x_0^2 + x_3^2 - x_1^2 - x_2^2 \end{bmatrix}.$$
(2)

By introducing a second quaternion $(Y = y_0+y_1i+y_2j+y_3k)$ and by accounting for the normalizing condition $(x_0^2+x_1^2+x_2^2+x_3^2) = 1$ which is a necessary condition for R to be a rotation matrix) and the Study quadric $(x_0y_0+x_1y_1+x_2y_2+x_3y_3) = 0$ [8], the total Euclidean displacement may be written in the form of Eq. (1) with R in quaternion form and $\mathbf{t}(t_x, t_y, t_z)$:

$$t_x = 2(x_0y_1 - x_1y_0 - x_3y_2 + x_2y_3)$$
(3)

$$t_{y} = 2(x_{0}y_{2} - x_{2}y_{0} - x_{1}y_{3} + x_{3}y_{1})$$
(4)

$$t_z = 2(x_0y_3 - x_3y_0 - x_2y_1 + x_1y_2).$$
⁽⁵⁾

The total Euclidean displacement may be written in the form $x_0:x_1:x_2:x_3:y_0:y_1:y_2:y_3$ which are called Study parameters [8], with the x_i representing rotation parameters and the y_i representing translation parameters:

$$x_{0}:x_{1}:x_{2}:x_{3} = 1 + a_{11} + a_{22} + a_{33}:a_{32} - a_{23}:a_{13} - a_{31}:a_{21} - a_{12}$$

$$a_{32} - a_{23}:1 + a_{11} - a_{22} - a_{33}:a_{21} + a_{12}:a_{13} + a_{31}$$

$$a_{13} - a_{31}:a_{12} + a_{21}:1 - a_{11} + a_{22} - a_{33}:a_{23} + a_{32}$$

$$a_{21} - a_{12}:a_{31} + a_{13}:a_{23} + a_{31}:1 - a_{11} - a_{22} + a_{33}$$
(6)

$$y_0: y_1: y_2: y_3 = \frac{1}{2}(t_x x_1 + t_y x_2 + t_z x_3): \frac{1}{2}(-t_x x_0 - t_y x_3 + t_z x_2): \frac{1}{2}(t_x x_3 - t_y x_0 - t_z x_1): \frac{1}{2}(-t_x x_2 + t_y x_1 - t_z x_0).$$
(7)

The a_{ij} terms in Eq. (6) are entries to a 3 × 3 orthogonal matrix (Eq. 2) were $a_{11}=x_0+x_1-x_2-x_3$, $a_{12}=-2(x_0x_3-x_1x_2)$ and so on. To obtain solutions for Study parameters, algebraic geometry methods are used. Powerful

concepts such as ideals of varieties and Groebner bases are used in computing the kinematic and singularity problems, as they correspond to (projective) varieties in Study parameters space, and by adding the normalizing condition $(x_0^2+x_1^2+x_2^2+x_3^2=1)$ the varieties become affine. This offers the opportunity to compute the solutions for the forward kinematics and singularities using algebraic geometry methods as detailed in Section 3.

3. A PARALLEL ROBOTIC SYSTEM FOR PROSTATE BIOPSY

To perform the medical task, BIO-PROS 1 consists of two independent guiding modules: the needle guiding module, and the TRUS probe guiding module that will function as follows: the TRUS probe will be inserted through the patient rectum to enable real-time imaging of the prostate and the needle guiding module will insert the biopsy gun needle (using a specialised instrument with 1 redundant DOF) through the patient perineum and retrieve the tissue samples under the visual monitoring of the TRUS probe. Small needle angulation of about $\pm 10^{\circ}$ is required to allow the targeting of the entire prostate volume [3]. Regarding safety and reduced risk factor, the parallel architecture is proposed for increased precision and stability, while the large amplitude motion is not needed for the biopsy task.

3.1. MECHANISM DESCRIPTION

A schematic representation of BIO-PROS 1 robotic system and its' relative position with respect to the patient, is illustrated in Fig. 1 [7]. The 2 independent modules, have 5-DOF each, with the rotation around the longitudinal axis of the instrument (biopsy gun and TRUS probe) suppressed.



to a profile guiding module (red)

Fig. 1 – BIO-PROS 1 robotic system for transperineal prostate biopsy.

The first module of the robotic system (TRUS probe module), integrates two kinematic chains as illustrated in Fig. 2. The first kinematic chain (kinematic chain 1) is a 3-DOF parallel structure with two actuated joints $(q_4 \text{ and } q_5)$ which works in cylindrical coordinates, having the rotation around the common axis of the actuated joints as a free motion. The second kinematic chain (kinematic chain 2) is a 3-DOF parallel structure with three actuated joints $(q_1, q_2 \text{ and } q_3)$ with constant platform orientation. The two chains are placed in planes that are orthogonal to each other, and they are linked through a pair of Cardan joints. The linkage between the two kinematic chains defines the end effector of the robot which guides the TRUS probe. The second module of the robotic system (Fig. 3 – biopsy gun module), has the same modular structure as the first one, with the difference that both mechanical chains are placed on the same plane of the robot fixed frame. To relate the coordinate frames of the biopsy gun module to the TRUS module one has to use a transformation involving a rotation around O^*Z^* by $\pi/2$ and a translation on O^*X^* by L.



Fig. 2 - BIO-PROS 1 - TRUS guiding module.



Fig. 3 – BIO-PROS 1 – biopsy gun guiding module.

By using the center point S (resp. S^{*}) of the platform, which has a fixed orientation, both modules can be computed in the same manner. The TRUS guiding module is chosen for the computation (see Fig. 2). Two coordinate frames are defined: a fixed frame *OXYZ* attached to the robot base, with the *Z* axis pointing upwards along the actuation axis of q_4 and q_5 , and the *X* axis pointing towards the patient; a mobile frame *O'X'Y'Z'* with its origin located at the tip of the medical instrument at a distance *n* from the midpoint of the link that connects the two cardan joints q_{r1} and q_{r2} . The kinematic paths 1 and 2 (Fig. 2) are introduce to proceed with the computation and they are defined as following with point *S* being chosen to facilitate the computation using the Study model: *kinematic path* 1 (kp 1) starts with q_4 and q_5 , follows the kinematic chain 1 of the manipulator through the cardan joint q_{r1} , and intersects with kinematic path 2 in the origin of the moving coordinate frame *O'X'Y'Z'*; *kinematic path* 2 starts from point *S* (the end of the kinematic chain 2), follows the kinematic path through the cardan joint q_{r2} and intersects with the kp 1 in the origin of the moving frame.

3.2. FORWARD KINEMATIC MODEL

A simplified kinematic scheme of the TRUS module is presented in Fig. 4, focused on the kinematic paths chosen for the computation. The parameters illustrated in the figure represent the motion parameters according to Denavit-Hartemberg (DH) parameters (detailed in Table 1 and 2).



Fig. 4 - Kinematic representation for the two kinematic paths.

DH matrix	Mechanical joint	Geometric par.	Actuation		
$T_d = I_4$	—	-	Initial displacement, identity matrix		
T_{I}	q_4	t_1	Active translation along Z axis		
T_2	q_{rf}	t_2	Free rotation around Z axis		
T_3	q_4, q_5	t_3	Active translation along X axis		
T_4	q_{r1}	t_4	Free rotation around Z axis		
T_5	q_{r1}	t_5	Free rotation around <i>Y</i> axis		
T_M	-	т	Geometric par., translation along Z axis		
T_{MC}	-	m_c	Geometric par., translation along X axis		
T_{Mn}	—	п	Geometric par., translation along X axis		

Table 2

DH parameters for the second kinematic path

DH matrix	Mechanical joint	Geometric par.	Actuation
S	q_1, q_2, q_3	X_m, Y_m, Z_m	Initial displacement
S_E	-	е	Geometric par., translation along X axis
S_2	q_{r2}	<i>s</i> ₂	Free rotation around Z axis
S_3	q_{r2}	<i>S</i> ₃	Free rotation around Y axis
S_{MC}	_	m_c	Geometric par., translation along X axis
S_{Mn}	_	п	Geometric par., translation along X axis

Using DH parameters, the constraint equations are defined in Eq. (8)–(9), where the left hand side represent the kinematic constrains in matrix form (note that the matrices are in the form of Eq. 1), and the right hand side are the DH parameters matrices (described in Table 1 for the kinematic path 1, and Table 2 for the kinematic path 2). For the computation, the robot pose was chosen in a convenient way to write the DH parameter in a simple manner. The free rotation parameters s_2 , s_3 , and t_2 , t_4 , t_5 are derived from rotation matrices, with the trigonometric functions (sines and cosines naturally found in the rotation matrices) written in parametric form using the tangent of half angle formulas $\cos(\theta) = (1-t_i^2)/(1+t_i^2)$, $\sin(\theta) = 2t_i^2/(1+t_i^2)$ for the first kinematic path and $\cos(\theta) = (1-s_i^2)/(1+s_i^2)$, $\sin(\theta) = 2s_i^2/(1+s_i^2)$ for the second kinematic path, where θ is the angle of rotation in the rotation matrices. The point $S(X_m; Y_m; Z_m)$ and the values for t_1 and t_3 (*i.e.* the active joint parameters) are derived from the relations presented in Eq. (10) (Fig. 2) [7].

$$K_1 = T_d \cdot T_1 \cdot T_2 \cdot T_3 \cdot T_4 \cdot T_M \cdot T_5 \cdot T_{MC} \cdot T_{Mn}$$
(8)

$$K_2 = S \cdot S_E \cdot S_2 \cdot S_3 \cdot S_{MC} \cdot S_{Mn} \tag{9}$$

$$X_m = q_1; \quad Y_m = D_y - \sqrt{R^2 - (q_3 - q_2)^2}; \quad Z_m = q_3; \quad t_1 = q_4; \quad t_3 = c + \sqrt{d^2 - (q_4 - q_5)^2}. \tag{10}$$

Following the constraint equations (Eq. 8–9) and the Study model described in Eq. (6)–(7), the Study parameters are computed for the two kinematic chains yielding:

$$\begin{bmatrix} x_{0} \\ x_{1} \\ x_{2} \\ x_{3} \\ y_{0} \\ y_{1} \\ y_{2} \\ y_{3} \end{bmatrix} = \begin{bmatrix} 2t_{2}t_{4} - 2 \\ -2(t_{2} + t_{4})t_{5} \\ -2(-1 + t_{2}t_{4})t_{5} \\ -2(t_{2} + t_{4}) \\ (m_{c}t_{2} - nt_{2} + t_{2}t_{3} - nt_{4} + m_{c}t_{4} - t_{3}t_{4})t_{5} - mt_{2} - t_{1}t_{2} - t_{1}t_{4} - mt_{4} \\ (t_{1}t_{2}t_{4} - mt_{2}t_{4} + t_{1} + m)t_{5} - nt_{2}t_{4} + m_{c}t_{2}t_{4} + t_{2}t_{3}t_{4} - m_{c} + t_{3} + n \\ (t_{1}t_{2} + mt_{2} + mt_{4} + t_{1}t_{4})t_{5} - m_{c}t_{2} + t_{2}t_{3} + nt_{2} - t_{3}t_{4} - m_{c}t_{4} + nt_{4} \\ (-nt_{2}t_{4} + m_{c}t_{2}t_{4} - t_{2}t_{3}t_{4} + n - m_{c} - t_{3})t_{5} - t_{1}t_{2}t_{4} - mt_{2}t_{4} + t_{1} + m \end{bmatrix}$$

$$(11)$$

$$\begin{bmatrix} x_{0} \\ x_{1} \\ x_{2} \\ x_{3} \\ y_{0} \\ y_{1} \\ y_{2} \\ y_{3} \end{bmatrix} = \begin{bmatrix} 2 \\ 2s_{2}s_{3} \\ -2s_{3} \\ 2s_{2} \\ m_{c}s_{2}s_{3} + ns_{2}s_{3} + es_{2}s_{3} + X_{m}s_{2}s_{3} - Y_{m}s_{3} + Z_{m}s_{2} \\ Z_{m}s_{3} - Y_{m}s_{2} - X_{m} - e - n - m_{c} \\ -Z_{m}s_{2}s_{3} + X_{m} \cdot s_{2} - ns_{2} + es_{2} - m_{c}s_{2} - Y_{m} \\ Y_{m}s_{2}s_{3} + es_{3} + X_{m}s_{3} - m_{c}s_{3} - ns_{3} - Z_{m} \end{bmatrix}$$
(12)

Two ideals of varieties are generated: \mathscr{J} generated by the 8 equations within Eq. 11 representing the polynomial ideal of the kinematic constraints of the kinematic path 1; \mathscr{J} generated by the 8 equations within Eq. 12 representing the polynomial ideal for kinematic path 2. With the ideal representation two lexdeg (monomial ordering to eliminate variables when an entire lexicographic base is not needed) Groebner basis were computed for the ideals (G for \mathscr{J} , and G' for \mathscr{J} ') by eliminating all the free rotation parameters (considered unknowns) therefore depending only on the structural parameters of the robot and the values for the robot active joints. The computed bases contain 9 equations (all of them of degree 2) for \mathscr{J} , and 5 equations (4 of degree 1 and 1 of degree 2) for \mathscr{J} ', the unknowns being the Study parameters. Due to the length of the equations of the computed bases only the first 4 equations from G' are shown (Eq. 13).

$$G' = \langle (Y_m^2 + Z_m^2 + 2eX_m + e^2 + X_m^2 - m_c^2)x_3 - 2Z_m y_0 + 2Y_m y_1 + 2(-X_m - e - m_c)y_2; (Y_m^2 + Z_m^2 + 2eX_m + e^2 + X_m^2 - m_c^2) \cdot x_2 - 2Y_m \cdot y_0 - 2Z_m y_1 + (2e + 2X_m + 2m_c)y_3; (Y_m^2 + Z_m^2 + 2eX_m + e^2 + X_m^2 - m_c^2)x_1 + 2(-X_m - e + m_c)y_0 + 2Z_m y_2 - 2Y_m y_3; (Y_m^2 + Z_m^2 + 2eX_m + e^2 + X_m^2 - m_c^2)x_0 + 2(e + X_m - m_c)y_1 + 2Y_m y_2 + 2Z_m y_3; ... >$$
(13)

To solve the forward kinematic problem using the Study model, first, a pure lexicographic Groebner basis (\overline{G}) is computed from the reunion of the two bases (*G* and *G'*) and by adding the normalizing condition $(x_0^2 + x_1^2 + x_2^2 + x_3^2 = 1)$, followed by adding the numerical values for the active joint parameters (for both bases *G* and *G'*). Maple software was able to compute the basis \overline{G} after the numerical values for structural parameters were given {e=70; m=50; mc=75; n=270} (dimensions considered in mm). An example is illustrated with the numerical values for active joint parameters being { $X_m=250$; $Y_m=200$; $Z_m=110$, $t_1=100$; $t_3=350$ }. After the substitution the basis \overline{G} contains a univariate polynomial in x_3 of degree 8. Solving the basis yields 8 solutions for the Study parameters 4 of them being presented in Table 3 (the 4 other solutions are the presented one multiplied by -1).

Λ	a	5
-	1	2

x_0	x_1	x_2	x_3	\mathcal{Y}_0	y_1	y_2	<i>y</i> ₃
-0.127	0.306	0.942	0.042	157.054	72.936	1.036	-77.745
0.086	0.759	-0.637	0.103	91.977	-62.399	-37.777	149.167
-0.759	0.086	0.103	0.637	62.399	91.976	149.166	37.777
0.306	0.127	-0.042	0.942	72.937	-157.054	77.745	1.037

Table 3

Numerical values for the Study parameters

From the numerical solutions of the Study parameters the Euclidean displacement may be computed with a top perspective of the mechanism illustrated in Fig. 5. Two forward kinematics are of interest, the other two being a rotated version of the first two (by a value of π around the Z' axis and the Y' axis).

3.3. SINGULARITIES

A singularity of a robot may occur when two or more solutions for the forward kinematics coincide. The Groebner basis \overline{G} computed with numerical values for the structural parameters (described in section 3.1) contains an univariate polynomial in x_3 . For two or more solutions to coincide the discriminant of the univariate polynomial (computed by taking its resultant with its first derivative in x_3) must vanish. Maple software returned a factorised discriminant with 8 factors representing the singularity conditions. Five factors are presented in Eq. (14)–(18), while the last 3 since they are too long are presented in their general form. The degree of Eq. (19)–(20) is 4, while the degree of Eq. (21) is 8.

$$Y_m = 0 \tag{14}$$

$$Z_m - t_1 + 100 = 0 \tag{15}$$

$$Z_m - t_1 - 200 = 0 \tag{16}$$

$$Z_m - 50 - t_1 = 0 \tag{17}$$

$$X_m^2 + 140X_m + Y_m^2 + 4900 = 0$$
⁽¹⁸⁾

$$f_{sig1}(X_m, Y_m, Z_m, t_1, t_3) = 0$$
⁽¹⁹⁾

$$f_{sig2}(X_m, Y_m, Z_m, t_1, t_3) = 0$$
⁽²⁰⁾

$$f_{sig3}(X_m, Y_m, Z_m, t_1, t_3) = 0$$
⁽²¹⁾



Fig. 5 - Kinematic solutions using Study parameters.

Equation (14) defines the *first* singularity when the end effector lies in the XOZ plane of the robot coordinate system. This singularity is easy to observe (see Fig. 4 – the computation was started in this pose) but it's physically impossible for the robot to reach that position due to mechanical constraints. Eq. (15)–(16) defines the *second* singularity with the end effector positioned vertically. These singularities are avoided in the robot control (or in the mechanical design of the Cardan joints). A kinematic representation for these two singularities is presented in Fig. 6.



Fig. 6 – Second singularity poses.

Fig. 7 - Third singular pose.

Equation (17) describes the third singularity when the end effector lies in a horizontal plane. Figure 7 shows one singular representation that satisfies the condition, when the circle generated by the centre of q_{r2} with radius $2 \cdot m_c$, and the circle generated from Z axis with radius t_3 are tangent. Equation (18) does not have real solution so it is not of interest.

The final three factors (Eq. 19–21), were evaluated using fixed values {t1 = 200; t3 = 350}, and letting X_m, Y_m, Z_m to vary in the intervals: X_m \in [0,500], Y_m \in [0,500], Z_m \in [0,500].



Fig. 8 - Singular pose and surface described by Eq. (19).

Fig. 9 - Singular pose and surface described by Eq. (20).

The implicit surfaces are illustrated in Fig. 8 and 9 (along with CAD representations for the singular pose), for Eq. (19)-(20). The only real solutions found for Eq. (21) were found when it was evaluated with $Z_m = 250$. This result implies that Eq. (21) is redundant with Eq. (17) (since $250 = t_1 + 50$). Figure 8 illustrates a singular pose where the end effector has the same orientation as the platform with constant orientation and points towards the YOZ plane – which is physically impossible). Figure 9 illustrates a singular pose where the end effector is along the kinematic chain 1 which should be avoided in the robot control algorithm). The singularity conditions computed with the Study parameters model are in active joint space, and can be easily implemented in the robot control (by relating the active joint parameters with Eq. 10 - where the active joints are read from the position sensors) as safety condition in the real time control (in a cyclic closed loop control system). Furthermore, the singularities were computed for the mechanism that drives the platform with constant orientation, since the computation so far was based on introducing a point (S) at the start of the kinematic path 2. A path was defined starting from q_1 and q_2 , following the kinematic path through R (path a in Fig. 10a) and ending in S; a second path was introduced starting from q_3 , following the kinematic path through K_1 and ending in S (path b in Fig. 9a). The resulted equations are presented below with Eq. (22) describing the platform with constant orientation in the plane XOY. Eq. (23)-(24) describes a singularity where the link R is in a vertical position (the kinematic link 1 cannot reach that position due to mechanical constraints) as illustrated in Fig. 10b.



Fig. 10 - a) Kinematic paths for the platform with constant orientation; b) singularity poses.

4. CONCLUSIONS

Using Study parametrization and methods of computing polynomial equations, the mathematical model for the forward kinematics and singularities of BIO-PROS 1 was achieved. Despite the complexity of the parallel robot, Maple was able to compute the mathematical models after a simplification was made, by introducing a point (*S*) which serves as: a mid-point for the computation (eliminates the memory failure of Maple when it processes large equations); and a point to generalize the computation, so it can be used for both TRUS module and biopsy gun module. Having a parametric description of the kinematic model enables the bridging between the theoretical model and the robotic prototype by implementing the singularities polynomials as real time safety condition in the robot controller.

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